### FORMABILITY OF INTERMEDIATE COMPOUNDS IN

### OXIDE SYSTEMS OF $M_2O_3$ - $M_2O_3$ TYPE $^{\odot}$

Wu Zhu, Li Chonghe, Deng Hongmei and Chen Nianyi Shanghai Institute of Metallurgy, Chinese Academy of Sciences, Shanghai 200050, P. R. China Wu Ping

National Supercomputing Research Center of Singapore, National University of Singapore, 89 Science Park Drive, Singapore 118261

**ABSTRACT** By atomic parameters and pattern recognition method, the regularities of the formability of intermediate compounds in  $M_2O_3$ - $M_2O_3$  oxide systems were studied, and the criteria were obtained. It was found that the formation and its chemical formula of complex oxide are chiefly determined by the positive ionic radii of its constituent elements. The predicted results of six  $M_2O_3$ - $M_2O_3$  systems were in agreement with the experiments.

Key words oxide system calculation of phase diagram complex oxide

#### 1 INTRODUCTION

Phase diagrams of oxide systems provide important basic knowledge of ceramics, cement, metallurgical slag and rock mineralogy. In the oxide systems, there are a large number of intermediate compounds which are of interest to industry and mineralogy research. In fact many functional materials are complex oxides. If phase relations of unknown oxide systems can be predicted with confidence, the phase relations so obtained will be used to guide the phase diagram measurement and to aid the materials design process.

Phase diagram calculation based on thermodynamics principles has been progressed rapidly. This method is, however, limited by the accuracy and availability of thermodynamic data of the system. Also thermodynamics calculation is not expected to determine whether an intermediate compound is formed in the system<sup>[1]</sup>.

Pattern recognition and atomic bond parameter method had been found to be useful in pre-

dicting phase diagrams of alloys<sup>[2]</sup>. The CAD expert system based on pattern recognition method has been applied to alloy steel design<sup>[3]</sup>. It is also used in the study of the phase diagram of rock mineralogy<sup>[4, 5]</sup>. Some good results have been achieved.

#### 2 THEORETICAL MODEL AND METHOD

It is well known that Gibbs free energy dominates whether a compound is stable or not:

$$G = H - TS \tag{1}$$

$$G = U + PV + h\mathcal{V}2 - TS \tag{2}$$

For solid materials, at low temperatures,  $G \approx U$ . The Born-Mayer's formula can be used for the estimation of U:

$$U = (1 - \frac{1}{n}) \frac{NAe^2 Z^2}{r_0}$$
 (3)

Where  $r_0$  is the equilibrium interatomic distance.

When the numbers of ionic charge are constant, the lattice energy of simple oxide or complex oxide is chiefly determined by the ionic radi-

① Project 9716214 supported by Ford China Research and Development Fund Received Jun. 10, 1997; accepted Oct. 20, 1997

i. Since the complex oxides in  $M_2O_3$ - $M_2O_3$  system are ionic compounds, and the radius of anion is constant, the cationic radii should determine the Gibbs free energy and whether the intermediate compound is formed or not. It is reasonable to use the cationic radii as the parameters to study the formability of the intermediate compounds in  $M_2O_3$ - $M_2O_3$  systems.

#### 3 RESULT AND DISCUSSION

# 3. 1 Regularity and criterion of formability of intermediate compound in M<sub>2</sub>O<sub>3</sub>-M<sub>2</sub>O<sub>3</sub> oxide systems

The phase diagrams of 174 oxide systems are found in literature<sup>[6,7]</sup>, in which 92 oxide systems are complex-oxide forming. A two-dimensional diagram with cationic radii as coordinate is used to study the regularity of formability of intermediate compound in M<sub>2</sub>O<sub>3</sub>-M<sub>2</sub>O<sub>3</sub> oxide systems. It can be seen from Fig. 1 that the systems with complex oxide formation and the systems without complex oxide formation distribute into different regions.

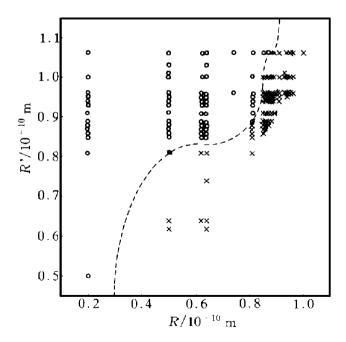


Fig. 1 Classification of forming complex oxide in  $M_2O_3$ - $M_2O_3$  system

O—Complex oxide forming;

× —Without complex oxide formation

# 3. 2 Regularity and criterion of formability of MM' O<sub>3</sub> type intermediate compounds in M<sub>2</sub>O<sub>3</sub>-M<sub>2</sub>O<sub>3</sub> oxide systems

The phase diagrams of 174 oxide systems  $(Al_2O_3-La_2O_3, Cr_2O_3-Yb_2O_3, Ga_2O_3-In_2O_3 etc)$ can be classified into two classes: 89 oxide systems which can form MM' O<sub>3</sub> type complex oxides are classified as first class, the other 85 oxide systems which can not form MM' O<sub>3</sub> type complex oxide are classified as second class. The regularity of MM' O<sub>3</sub> type compound formability can be also studied by using a diagram plotted by cationic radii, as shown in Fig. 2. Fig. 2 can be used to predict the formation of some previous unknown complex oxides. For example, the formation of MM' O<sub>3</sub> type compound of six systems  $(Ga_2O_3 - Gd_2O_3, Al_2O_3 - Pm_2O_3,$  $Cr_2O_3$ - $V_2O_3$ ,  $Al_2O_3$ - $Tb_2O_3$ ,  $Y_2O_3$ - $Bi_2O_3$ ,  $Al_2O_3$ - $Tm_2O_3$ ) is predicted by this way. The results are in agreement with the newly published experimental results and some prediction results by Wu and Pelton<sup>[8]</sup>. Some complex oxides of other stoichiometry type can be studied in the same methods.

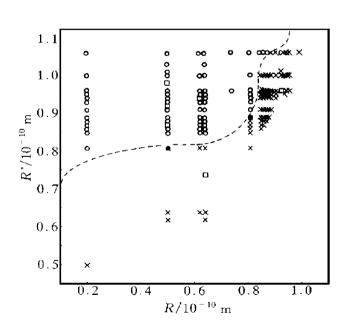


Fig. 2 Classification of forming MM' O<sub>3</sub> in M<sub>2</sub>O<sub>3</sub>-M<sub>2</sub>O<sub>3</sub> system

 $\bigcirc$  -M M '  $O_3$  forming;

 $\times$  -Without MM' O<sub>3</sub> formation;

 $\square$  —Predicted

It is interesting to note that the cationic radii of rare earth elements dominate the stability of LnAlO<sub>3</sub> type compounds. According to the metal ionic radii we can see in Fig. 2 that, for the lanthanide complex oxide (from LaAlO<sub>3</sub> to LuAlO<sub>3</sub>), as the radius decrease, the stability of MM'O<sub>3</sub> type compounds decrease. In Fig. 2 it shows that the complex oxide is gradually close to the boundary curves.

#### **REFERENCES**

- 1 Okamoto H. J of Phase Equilibria, 1991, 12(6): 623
- 2 Chen Nianyi, Xie Leiming and Shi Tiansheng. Scientia Sinica, 1981, 24: 1527.

- 3 Chen Yu, Chen Nianyi, Peng Pin et al. Acta Metallurgica Sinica, (in Chinese), 1992, 28: B471.
- 4 Li Ming, Yan Liuming and Chen Nianyi. Journal of the Chinese Ceramic Society, (in Chinese), 1993, 21 (6): 534-539.
- 5 Kang Deshan, Wang Xueye, Yao Shuwen *et al*. Trans Nonferrous Met Soc China, 1995, 5(2): 23–25.
- 6 Ernest M L et al eds. Phase Diagrams for Ceramists (I - X). Westerville, Ohio 43081: The American Ceramic Society, 1958- 1994.
- 7 Muller O and Roy R. The Major Ternary Structural Families. Berlin/Heidelberg/New York: Springer-Verlag, 1974.
- 8 Wu Ping and Arthur D P. J of Alloy and Compounds, 1992, 179: 259-287.

(Edited by Yuan Saiqian)