

SPECIFIC HEAT MEASUREMENTS OF ZrAlNiCuCo ALLOY<sup>①</sup>

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**ABSTRACT** Specific heats of undercooled liquid, crystal, and glass states for the ZrAlNiCuCo alloy are measured by a calorimeter. Different heating rates are used to enlarge the measuring temperature range of specific heat for an undercooled liquid. The specific heat data of the glass with a zero heating rate are obtained by extrapolating the measured specific heat data of the glass with different heating rates. And specific heat functions of undercooled liquid, crystal and glass are obtained too.

**Key words** ZrAlNiCuCo alloy specific heat amorphous alloy

## 1 INTRODUCTION

To examine the thermodynamics and dynamics of glass transition of amorphous alloy, it is necessary to measure specific heat of the alloy including undercooled liquid ( $c_p^l$ ), glass ( $c_p^g$ ) and the crystal ( $c_p^c$ ). Because an undercooled liquid only exists within a limited time due to its metastable nature,  $c_p^l$  ( $T < T_m$ ) values ( $T_m$  is melting temperature) can only be measured near  $T_m$  and near  $T_g$  (glass transition temperature). Structures and energetic states of a glass depend on its relaxation processes. The more relaxed the glass is, the smaller the energetic state as well  $c_p^g(T)$  values is. The as-quenched glass with a frozen-in structure of the liquid at  $T_g$  has the highest energetic state of the glass and the largest  $c_p^g$  values. When the as quenched glass is relaxed by annealing at  $T_r$  ( $T_r < T_g$ ), its energetic state and  $c_p^g$  values are lowered. The relaxed glass has a frozen-in energetic state of  $T_r$  because the subsequent cooling of the glass is quicker than that for equilibrium. A further structural relaxation of the relaxed glass takes place when the relaxed glass is aged at  $T_a$ <sup>[1]</sup>. The same phenomenon is present during heating the glass where the ageing temperature continuously changes. A smaller  $q$  (heating rate) corre-

sponds to a longer ageing time and lower  $c_p^g$  values.  $c_p^c$  data are obtained by measuring the as-cast crystalline specimen. When  $c_p^c$  values are measured after the crystallization of glass the corresponding  $c_p^c$  values are that of the nanostructured crystals ( $c_p^n$ )<sup>[2-5]</sup>.

## 2 EXPERIMENTAL

To measure  $c_p^l$  near  $T_g$ , the Zr<sub>65</sub>Al<sub>7.5</sub>Ni<sub>10</sub>Cu<sub>15</sub>Co<sub>2.5</sub> (mole fraction, %) alloy is selected because its  $T_x - T_g = 126$  K<sup>[6,7]</sup> ( $T_x$  is crystalline temperature of glass). The cast alloy ingot of Zr<sub>65</sub>Al<sub>7.5</sub>Ni<sub>10</sub>Cu<sub>15</sub>Co<sub>2.5</sub> in mass of 5 g was obtained by melting starting metals of Zr, Al, Ni, Cu, Co with purity of 99.9 % to 99.99 % in a vacuum arc furnace. The glass ribbons prepared by melt spinning are 4.0 mm in width and 0.03 mm in thickness. The specific heat measurements were carried out by a differential scanning calorimeter (DSC-7, Perkin Elmer). The specimen used for DSC runs was a piece of ribbon in size of 4 mm × 4 mm × 0.03 mm. This design of the shape improves the measuring accuracy. The reasons are as follows: (1) the movement of the specimen itself in the pan of DSC during the measurement is avoided because the size of the specimen diagonal and the diameter of

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pan are similar<sup>[8, 9]</sup>; (2) a uniform temperature in the specimen at a large  $q$  ( $400 \text{ K} \cdot \text{min}^{-1}$ ) is guaranteed due to a thin thickness and a small mass of  $3 \sim 4 \text{ mg}$  of specimen; (3) the measuring error for one piece of specimen ( $\pm 1 \%$ ) is only one half of that of a specimen consisting of many small pieces of ribbons ( $\pm 2 \%$ )<sup>[9]</sup>.

The basic temperature calibrations for the DSC were carried out within  $0.1 \text{ K}$  by  $T_m$  of In and Zn. The heat flow was calibrated within  $0.01 \text{ J} \cdot \text{g}^{-1}$  by melt enthalpy of In ( $q = 2 \text{ K} \cdot \text{min}^{-1}$ ). Because the specimen mass is only  $3 \sim 4 \text{ mg}$ , the effect of the specimen mass on the temperature is negligible. The effect of  $q$  on apparent temperature of DSC was calibrated by a  $T_m$  of In ( $429.7 \text{ K}$ ) with Al pan and a  $T_m$  of Zn ( $692.6 \text{ K}$ ) with  $\text{Al}_2\text{O}_3$  pan, respectively. The calibrated differences between the apparent temperature and the real temperature of DSC ( $\Delta T$ ) by different  $q$  and pans are shown in Table 1.

**Table 1** Dependence of  $\Delta T$  on  $q$

$q / (\text{K} \cdot \text{min}^{-1})$	$\Delta T (\text{Al pan}) / \text{K}$	$\Delta T (\text{Al}_2\text{O}_3 \text{ pan}) / \text{K}$
0.2	- 0.2	- 0.5
0.5	- 0.2	- 0.3
1	- 0.1	0.2
2	0.0	0.8
5	0.6	1.2
10	1.4	1.8
20	3.4	4.1
40	6.9	8.7
80	12.8	17.1
160	24.6	35.1
320	40.5	59.8
500	55.3	91.2

Before each measurement the pan was carefully positioned at the center of the furnace, two cover holes of the furnace were remained in the same direction at each measurement. For the  $c_p$  measurements a base-line obtained by measurement without a specimen was firstly made. The measured  $c_p$  values were calibrated by sapphire in a similar mass of specimens.  $c_p$  values in  $\text{J} \cdot \text{g}^{-1} \cdot \text{K}^{-1}$  were changed to molar unit by timing a molar mass of  $78.19 \text{ g} \cdot \text{mol}^{-1}$ . If  $T < 800 \text{ K}$ , Al

pan was used to improve the measuring accuracy. Otherwise, when  $T > 800 \text{ K}$ ,  $\text{Al}_2\text{O}_3$  pan was utilized to avoid any chemical reaction between the specimen and the pan.

The as-quenched glass was relaxed by pre-heating the specimen to  $623 \text{ K}$  with  $q = 40 \text{ K} \cdot \text{min}^{-1}$  and was cooled with  $q = 200 \text{ K} \cdot \text{min}^{-1}$ .  $c_p^g$  values were measured with different  $q$  among  $25 \sim 400 \text{ K} \cdot \text{min}^{-1}$  from  $250 \text{ K}$  to a finishing temperature for the glass transition.  $c_p^c$  and  $c_p^n$  values were determined by measuring the as-cast specimen and the crystallized glass with  $q = 40 \text{ K} \cdot \text{min}^{-1}$ , respectively.  $c_p^l$  values were measured by heating the glass over  $T_g$  with different  $q$ . When  $q$  was double,  $T_g$  increased  $5 \sim 6 \text{ K}$ ,  $c_p^l$  was still measured in the temperature range of  $T_g + 35 \text{ K}$ . Thus, the total measuring range of  $c_p^l$  values reaches  $70 \text{ K}$ .

If the scattering data after the repetition of runs on DSC are fitted to some algebraic functions, e.g.  $c_p^c = B_0 + B_1 T$ , the mean deviation ( $\theta$ ) is  $\pm 0.15 \%$  for Au in the temperature range of  $350 \sim 650 \text{ K}$ <sup>[8]</sup>. To reach this  $\theta$  value in this experiment, the used  $c_p$  values have to be averaged values of 40 measured points ( $\pm 0.15 \% = 40^{-1/2} \times \pm 1 \%$ )<sup>[10]</sup>. Hence, ten  $c_p$  values were averaged in a single run. Together four independent  $c_p$  runs were carried out and were averaged again. In the extended temperature range of  $c_p^l$  ( $T$ ) function, the corresponding  $\theta$  reaches  $\pm 3 \%$ , which is also a  $\theta$  value of calculated thermodynamic functions. The calculated  $T_g$  is in an error range of  $\pm 15 \text{ K}$ .

$T_m$ ,  $\Delta H_m$  (melt enthalpy) and  $\Delta S_m$  (melt entropy) of the alloy were measured by a differential thermal analyzer (DTA - 7, Perkin Elmer) with  $q = 40 \text{ K} \cdot \text{min}^{-1}$  within a measuring error of  $\pm 1 \%$ . The specimen had the same shape as above stated and was sealed in a pan to avoid oxidation.

### 3 RESULTS AND DISCUSSION

The as-quenched glass is measured by  $q = 100 \text{ K} \cdot \text{min}^{-1}$  for three times in-situ. The  $c_p^g(T)$  values of the as-quenched glass (the first run)

and of the relaxed glass (the second and the third runs) are presented in Fig. 1. Between 285 and 340 K,  $c_p^g$  values of the as quenched glass (about  $42 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ) are much larger than that of the relaxed glass (about  $27 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ). The fitted  $c_p^g$  is  $40.92 + 0.00521 T$ . When  $T > 345 \text{ K}$ , a relaxation characterized by a decrease of apparent  $c_p^g$  values occurs.  $c_p^g$  values between the 2nd and the 3rd runs are the same in the error range. Thus, when  $q$  and  $T_r$  are fixed, the relaxed glass has a fixed energetic state. When  $T < 365 \text{ K}$ ,  $c_p^g$  values of the relaxed glass are constant. The relaxed glass has also a frozen-in energetic state although it is lower than that of the as-quenched glass.

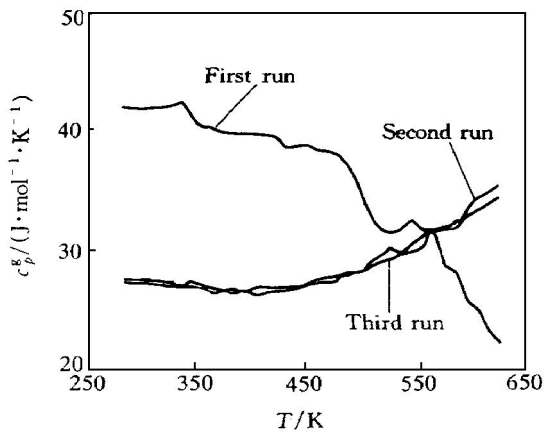


Fig.1 Three successive  $c_p^g(T)$  runs for as-quenched and relaxed glass in-situ

$c_p^g$  data of relaxed glasses with different  $q$  are plotted in Fig. 2. A larger  $q$  leads to larger  $c_p^g(T)$  values and a higher  $T_g$ . The fitted  $c_p^g(T)$  functions are:

$$\text{At } q = 25 \text{ K} \cdot \text{min}^{-1}, c_p^g(T) = 20.24 + 0.0205 T \quad (370 \text{ K} < T < 461 \text{ K}) \quad (1)$$

$$\text{At } q = 50 \text{ K} \cdot \text{min}^{-1}, c_p^g(T) = 20.01 + 0.0214 T \quad (370 \text{ K} < T < 487 \text{ K}) \quad (2)$$

$$\text{At } q = 100 \text{ K} \cdot \text{min}^{-1}, c_p^g(T) = 19.83 + 0.0221 T \quad (370 \text{ K} < T < 530 \text{ K}) \quad (3)$$

$$\text{At } q = 200 \text{ K} \cdot \text{min}^{-1}, c_p^g(T) = 19.63 + 0.0229 T \quad (370 \text{ K} < T < 557 \text{ K}) \quad (4)$$

$$\text{At } q = 400 \text{ K} \cdot \text{min}^{-1}, c_p^g(T) = 19.45 + 0.0236 T \quad (370 < T < 574 \text{ K}) \quad (5)$$

Through regressing the coefficients of  $c_p^g$  functions with different  $q$ , an extrapolated  $c_p^g$  function with  $q = 0$  is  $c_p^g = 21.28 + 0.0159 T$ .

The relaxation enthalpy of the as-quenched glass ( $H_r$ ) is measured by  $q = 500 \text{ K} \cdot \text{min}^{-1}$ .  $H_r = 1.832 \text{ kJ} \cdot \text{mol}^{-1}$ . The as-quenched glass of this alloy relaxes even at ambient temperature. After the as-quenched glass has been manufactured about 1 year, measured  $H_r$  is zero.

The measured  $T_m = 1149 \pm 28 \text{ K}$  is similar to  $T_m = 1116 \text{ K}$  for  $\text{Zr}_{65}\text{Al}_{7.5}\text{Ni}_{10}\text{Cu}_{17.5}$  alloy<sup>[6,7]</sup>.  $\Delta H_m = 14.81 \text{ kJ} \cdot \text{mol}^{-1}$ .  $\Delta S_m = \Delta H_m / T_m = 12.89 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ . The determined  $\Delta H_m$  is smaller than  $16.4 \text{ kJ} \cdot \text{mol}^{-1}$  for  $\text{Zr}_{76}\text{Ni}_{24}$ <sup>[11]</sup>.

$c_p^l$  values obtained by 20 independent measurements with five different  $q$  are presented in Fig. 3. The measuring temperature range of  $c_p^l$  data is  $70 \text{ K}$  ( $675 \sim 745 \text{ K}$ ). The largest  $c_p^l$  value measured by the slowest  $q$  ( $25 \text{ K} \cdot \text{min}^{-1}$ ) is  $54.5 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ , which is larger than  $c_p^l \approx 50 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$  for  $\text{Zr}_{65}\text{Al}_{7.5}\text{Ni}_{10}\text{Cu}_{17.5}$  glassy alloy at  $q = 40 \text{ K} \cdot \text{min}^{-1}$ <sup>[7]</sup>. The  $c_p^l$  values measured at different  $q$  is equal at the same temperature, which indicates that an equilibrium state of liquid is realized in the experimental time scale. The fitted function of  $c_p^l(T) = 133.28 - 0.164 T + 0.000069 T^2$  is extended to  $T_m$ . When  $T < T_m$ , the  $c_p^l(T)$  curve has a negative slope induced by the chemical short range order in the liquid<sup>[12]</sup>. The estimated  $c_p^l(T_m)$  is  $37.1 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ . A positive  $c_p^l(T_m) - c_p^g(T_m) = 6.0 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$  is present as expected.

The  $c_p^c$ ,  $c_p^n$  and  $c_p^g$  ( $q = 25 \text{ K} \cdot \text{min}^{-1}$ ) data are also shown in Fig. 3. The measured  $c_p^c$  data above  $568 \text{ K}$  have been eliminated due to the oxidation (increase height of sample is over 3%, when  $T > 568$  the slope of curve measured have evidently changed). However, the nanocrystal does not oxidize up to  $793 \text{ K}$ . The oxidation resistance of the nanocrystals is much better than that of the crystals. The  $c_p^c(T)$  function fitted is  $c_p^c(T) = 24.20 + 0.00599 T$  between  $293$  and  $568 \text{ K}$ , which is comparable with those of  $\text{Zr}_{61}\text{Ni}_{39}$  alloy ( $c_p^c = 25.0 + 0.00358 T$ )<sup>[13]</sup> and

Zr<sub>76</sub>Ni<sub>24</sub> alloy ( $c_p^c = 24.3 + 0.00659 T$ )<sup>[11]</sup>.

The fitted  $c_p^n(T)$  function between 368 and 658 K is  $c_p^n(T) = 18.08 + 0.0257 T$ , which has

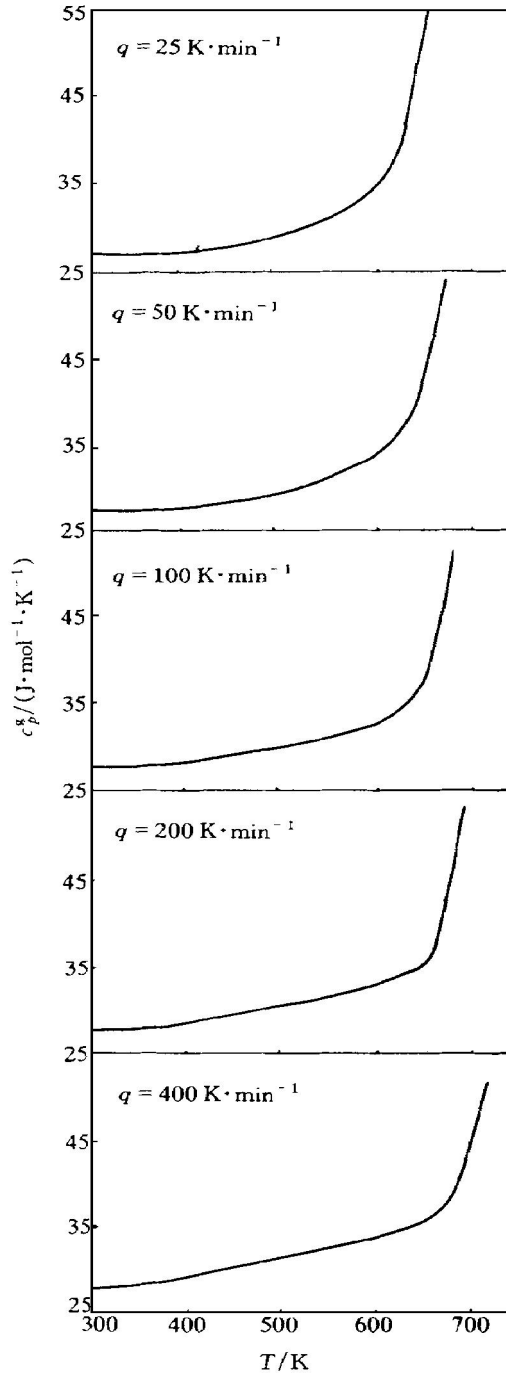


Fig. 2  $c_p^g(T)$  measurements with five  $q$

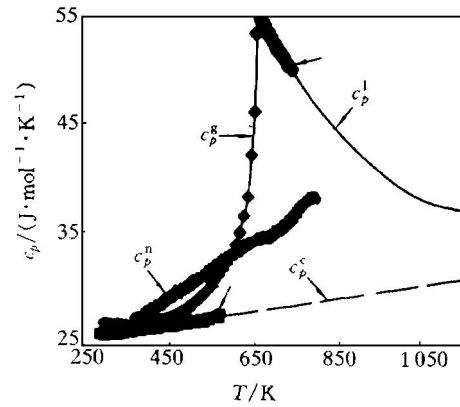


Fig. 3  $c_p^l(T)$ ,  $c_p^g(T)$ ,  $c_p^n(T)$  data  
(Thick line is measuring scattering data,  
thin line is  $c_p(T)$  function.)

the largest temperature coefficient and  $c_p^n(T)$  values among all states of the alloy showing a contribution of the interface energy of nanocrystals on the specific heat.

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