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Trans. Nonferrous Met. Soc. China 18(2008) 986-994

Transactions of Nonferrous Metals Society of China

www.csu.edu.cn/ysxb/

Preparation of nano-Ag/TiO₂ thin-film

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Received 10 May 2007; accepted 18 October 2007

Abstract: Steady TiO₂ water-sol was prepared by peptization and the effects of pH value, temperature, concentration of colloid and peptizator on sol were investigated. Laser grain analyzer was used to verify nano-particles in the sol. The photocatalytic degradation ratio and antibacterial property of nano-Ag/TiO₂ thin-film on ceramics were used as the main index in addition to XRD analysis. The effect of film layers, embedding Ag⁺, annealing temperature and time on the degradation ratio and antibacterial property was studied. The temperature 30-80 , pH 1.2–2.0, concentrations of 0.05–0.3 mol/L sol and 5% HNO₃ would be the optimal parameters for the TiO₂ water-sol preparation. The nano-Ag/TiO₂ film of three layers with 3% AgNO₃ embedded and treated at 350 for 2 h exhibits good performance. The elementary research on the kinetics of degradation shows that the reactions are on the first order kinetics equation.

Key words: nano-Ag/TiO₂; water-sol; film; thermal treatment

1 Introduction

Ceramics with nano-TiO₂ film immobilized on the glaze has not only decorating function but also capability to degrade organic compounds. These make the ceramics widely used in sanitation, medical treatment, fitment and civil or industrial building[1]. Sol-gel technique, which includes two steps of sol-preparation and thermal treatment, is a practical method to prepare nano-TiO₂ film[2-4]. It involves two steps of dispersion and coacervation. The former is adapted to prepare inorganic water-sol, which includes the mechanical-dispersion, electric-dispersion, ultrasonic-dispersion and peptization process[5-6]. The process of mechanical-dispersion is simple but its dispersion mixtures are usually not composed of nano-grains[7]. The electric-dispersion is effective but the process is complicated and hard to The ultrasonic-dispersion has control[8]. above advantages but its sol is not steady enough[9-10]. The peptization uses chemicals to turn fresh deposition into sol and the process is simple. The time period for the deposition could be shortened by using mechanical-dispersion at one time and the sol is more steady[11]. The ceramics are put into the water-sol to

load TiO₂ humid film after steady nano-TiO₂ water-sol is prepared, and then the thermal treatment is conducted. It was found that the crystalloid structure determined by the thermal treating parameters influences the particle size of TiO₂ powder, photo-catalytic and antibacterial performances of the film[12]. Other factors such as film thickness, surface structure and embedding metal worked also on the performances.

In this study, steady TiO_2 water-sol was prepared by peptization, and then photo-catalytic degradation rate of methyl orange and antibacterial property of nano-Ag/TiO₂ film on ceramics were used as main index to optimize the preparation parameters.

2 Experimental

2.1 Preparation of TiO₂ water-sol

5%–60% nitric acid or 3%–36% hydrochloric acid was used to peptize 0.05-0.4 mol/L H₄TiO₄ at certain pH value, then the mixture was agitated in water bath at 30–80 until it became translucent sol. Following reactions[13] took place in the procedure:

$$\operatorname{FiO}(OH)_2 + H^+ \quad \operatorname{TiO}(OH)^+ + H_2O_n \tag{1}$$

$$TiO(OH)^{+}+H_2O_n+H^{+} TiO^{2+}+2H_2O$$
(2)

Foundation item: Projects(04GK2007, 2007CK3075) supported by Industrial Key Project of Science and Technology of Hunan Province, China Corresponding author: PENG Bing; Tel: +86-731-8830875; E-mail: pb@mail.csu.edu.cn

2.2 Preparation of TiO₂ film immobilized on ceramics glaze

The ceramics were cut into 50 mm × 50 mm pieces and washed with 5% NaOH solution, alcohol and distilled water, then dried at room temperature. The treated ceramics were put into the TiO₂ water-sol to load TiO₂. After loading one layer of film, they were dried in an oven at 100 . By repeating these operations, the films with certain thickness were prepared. Finally, they were heated in a Muffle furnace from 100 to appointed temperature at the rate of 4–5 /min for several hours.

2.3 Measurements

1) Stability of water-sol

Transmissivity was detected by VIS-7220 UVspectrophotometer. Zeta potential and stabilization time were used to characterize the stability. And grain-size distribution of the water-sol was detected by Laser grain analyzer.

2) Photo-catalytic degradation performance

U-2010 ultraviolet-visible spectra-photometer made in Japan was used to test absorbance of methyl orange at 465 nm wavelength. 100 mL methyl orange (5 mg/L) stirred by electromagnetic and a piece of ceramics were put into a glass dish with a ZF-2 ultraviolet lamp (wavelength 253.6 nm) lighting above at the distance of 14 cm. The absorbance was detected once per 30 min and water was compensated for evaporation in the process. Comparative trial was also conducted and the degradation rate(R_0) was calculated in the following way[14]:

$$R_0 = \frac{A_0 - A_t}{A_0} \times 100\%$$
(3)

where A_0 and A_t are the absorbances at time of 0 and t, respectively.

3) Antibacterial performance

According to Ref.[15], antibacterial rates were tested by the method according to Japanese standards that was used by TOTO Co. and INAX Co. to test antibacterial efficiency of materials.

4) X-ray diffraction analysis

Rigaku D/max2550VB+ X-ray diffraction analyzer made in Japan was used to observe the phases of film after being heated at different temperature[16].

3 Results and discussion

3.1 Effect of pH on peptization

10% nitric acid and 6% hydrochloric acid were used respectively to peptize 0.1 mol/L H_4 TiO₄ at corresponding pH values according to Table 1 and Table 2, then the mixture was stirred in water bath at 30 until it became translucent sol.

Table 1 and Table 2 indicate that peptization should be conducted at certain scope of pH: when pH < 0.5, the mixture became translucent sol in reaction (1), but after a while it became lucid in reaction (2). The lucid solution was instable and the precipitate appeared a few days later. It is known that H_4TiO_4 dissolved under superfluous peptizer. When 0.5 < pH < 1.2, the mixture

Table 1 Effect of pH on sol formation (10% HNO₃)

pH value	Agitation time/h	Tyndall effect	Stabilization time/d	Chemical reaction	Result
< 0.5	0.3	Ν	< 0.5	(1), (2)	
0.6	1.5	0	< 0.5	(1)	
0.8	8	0	0.5	(1)	
1.0	10	0	0.5	(1)	
1.2	19	0	7	(1)	
1.4	25	0	> 300	(1)	
1.6	28	0	> 300	(1)	
1.8	32	0	> 300	(1)	
1.9	35	0	> 300	(1)	
2.0	48	LO	3	(1)	
2.2	48	LO	3	(1)	
2.3	48	LO	3	(1)	
2.4	48	LO	3	(1)	
2.6	> 48	Ν	-	_	
2.7	> 48	Ν	_	_	

Tyndall effect: N—None; LO—Less obvious; O—Obvious. Result: No sol formation; Blue and translucentsol; Partial sol formation: Colorless solution.

Table 2 Effect of pH value on sol formation (6% HCl)

pH value	Agitation time/h	Tyndall effect	Stabilization time/d	Chemical reaction	Result
< 0.5	0.3	Ν	2	(1), (2)	
1.0	12	Ο	0.25	(1)	
1.2	22	0	3	(1)	
1.4	26	0	> 300	(1)	
1.6	30	0	> 300	(1)	
1.8	35	0	> 300	(1)	
1.9	38	0	> 300	(1)	
2.0	48	LO	10	(1)	
2.2	48	LO	0.8	(1)	
2.3	48	LO	0.8	(1)	
2.4	48	LO	0.8	(1)	
2.6	> 48	Ν	_	-	
2.7	> 48	Ν	_	_	

Tyndall effect: N—None; LO—Less obvious; O—Obvious Result: No sol formation; Blue and translucentsol; Partial sol formation; Colorless solution became translucent sol after 24 h agitation and Tyndall effect appeared, but it was not stable enough, and precipitate appeared after half a month aging. When 1.2 < pH < 2.0, the mixture became translucent sol after agitating for more than 24 h; the Tyndall effect is obvious and it could keep stable for at least 10 months. When 2.0 < pH < 2.5, the mixture could not become translucent sol even after agitating for more than 48 h; the Tyndall effect is faint and it became gel soon because of insufficient peptizer to make all of H₄TiO₄ grains separate. When pH > 2.5, there was less peptizer added into the mixture so that repulsive force of double electric layers forming on the surface of grain could not conquer their attraction and the sol did not appear.

3.2 Effect of sol concentration on peptization

10% nitric acid was used to peptize $H_4 TiO_4$ at corresponding concentration according to Table 3, then the mixture was stirred in water bath at 30 , pH 1.4 until it became translucent sol.

Table 3 gives sol transmissivity at wavelength of

Table 3 Effect of TiO_2 concentration on formation and stability of Sb

$c(TiO_2)/$	Agitation	Tyndall	Transmissivity	Zeta
$(mol \cdot L^{-1})$	time/h	effect	(580 nm)/%	potential/mV
0.05	19	0	75.5	33.3
0.10	23	0	64.8	38.2
0.20	23	0	62.3	41.5
0.30	24	0	52.4	32.5
0.40	28	LO	41.3	29.8

Tyndall effect: N-None; LO-Less obvious; O-Obvious.

Table 4 Effect of HNO3 and HCl concentration on sol formation

580 nm. It is indicated that with the increase of H_4TiO_4 concentration, agitation time became longer and the transmissivity decreased. This is because that the amount of peptizer was invariable, and it would need more time to disperse gains. When the amount of H_4TiO_4 increased heavily, there was not enough peptizer to turn them into sol so that the Tyndall effect was faint and transmissivity was low. Though low H_4TiO_4 concentration was of benefit to gain dispersion, it did nothing to the stability of sol and would lead to complicated coating process. The variation of Zeta potential indicates the same regularity. When the H_4TiO_4 concentration was 0.05–0.3 mol/L, the sol was stable.

3.3 Effect of peptizer concentration on peptization

Nitric acid and hydrochloric acid with corresponding concentration according to Table 4 were used respectively to peptize $0.1 \text{ mol/L } H_4 \text{TiO}_4$ at pH=1.4, then the mixture was stirred in water bath at 30 until it became translucent sol.

Table 4 gives the transmissivity and Zeta potential of sol peptized by two types of peptizers at wavelength of 720 nm. Fig.1 gives their transmissivity curves at different incidence wavelength. It is indicated that sol peptized by peptizer with low concentration had better effect than that peptized by peptizer with high concentration. The reason may be that the reaction $TiO(OH)_2(precipitate)+H^+$ $TiO(OH)^+ \cdot H_2O_n$ progressed too fast, where the "*n*" value in resultant was not big enough and the sol was not stable. When the peptizer with low concentration would

Dorformonoo	HNO ₃ concentration/%				HCl concentration/%					
Performance	5	10	20	40	60	3	6	12	24	36
Transmissivity (720 nm)/%	90.5	82.3	84.0	82.1	86.1	83.8	77.0	73.3	68.5	65.5
Zeta potential/mV	35.1	26.4	30.8	29.6	33.4	32.5	30.2	25.5	19.7	24.4



Fig.1 Transmissivity curves of TiO2 sol at different incidence wavelength

have a suitable progressing speed, and the "n" value could be big and the sol was stable.

3.4 Effect of temperature on peptization

5% nitric acid and 3% hydrochloric acid were used respectively to peptize 0.1 mol/L H_4TiO_4 at pH=1.4, then the mixture was stirred in water bath at corresponding temperature according to Table 5 until it became translucent sol.

Peptizer	Temperature/	Agitation time/h	Transmissivity (720 nm)/%	Zeta potential/ mV
	30	26	81.3	33.8
5%	40	14	97.2	_
HNO ₃	60	1.5	95.1	-
	80	10	96.1	38.6
	30	25	83.8	32.5
3% HCl	40	13	92.8	_
	60	1.5	94.3	_
	80	1	93.1	38.3

Table 5 Effect of temperature on sol formation

Table 5 gives the transmissivity of sol peptized by two types of peptizers at wavelength of 720 nm and their Zeta potential at 30 and 80 . Fig.2 and Fig.3 give the transmissivity curves at different incidence wavelength. It is indicated that the sol stirred at high temperature had better peptization effect than that stirred at low temperature. With the increase of temperature, the time spent on grain dispersing became shorter. But the inordinate high temperature would make the grains move very fast and finally lead to agglomeration. The mixture never turned into sol but appeared white feculent when the temperature exceeded 80 .



Fig.2 Transmissivity curves of TiO_2 sol at different incidence wavelength (3% HCl used as peptizer)



Fig.3 Transmissivity curves of TiO₂ sol at different incidence wavelength (5% HNO₃ used as peptizer)

3.5 Particle size of sol

5% nitric acid and 3% hydrochloric acid were used respectively to peptize 0.1 mol/L H₄TiO₄ at pH=1.4, then the mixture was stirred in water bath at 30 until it became translucent sol. The particle size distributions of TiO₂ sol made in 5% HNO₃ and 3% HCl are shown in Fig.4 and Fig.5, respectively.



Fig.4 Size distribution of TiO₂ sol particles (5% HNO₃ used as peptizer)

The size of sol grains peptized by nitric acid is between 10 nm and 70 nm. The size of sol grains peptized by hydrochloric acid is between 10 nm and 45 nm or between 68 nm and 125 nm. This indicates that the sol grains are nano-particles and the sol peptized by nitric acid had better result.

3.6 Effect of Ag embedded on photo-catalytic and antibacterial performance

The TiO₂ water-sol was prepared at 80 , pH=1.4, c(sol)=0.1 mol/L, $w(Peptizator of HNO_3)=5\%$ (and w(Peptizator of HCl)=3%) with some silver nitrate added. Then two types of ceramics with nano-Ag/TiO₂



Fig.5 Size distribution of TiO_2 sol particles (3% HCl used as peptizer)

film were prepared after three layers of film were loaded and treated at 550 for 2 h.

Fig.6 gives the methyl-orange photocatalytic degradation rate of the films embedded with different Ag⁺. Because Ag could restrain recombination of cavity and electron, the photocatalytic performance of film is improved. Besides that, degradation rate of the film embedded with AgNO₃ is higer than that embedded with AgCl. It is because that the grain size of TiO₂ in film prepared by HNO₃ was smaller than that prepared by HCl. Based on the quantum size effect, the smaller the grain size of TiO_2 in the film is, the wider the energy gap is. This makes oxidation reduction potential and photo-catalytic reaction driving force increased and the photocatalytic performance improved. Table 6 gives antibacterial property of the films embedded with different Ag⁺. It is indicated that antibacterial rate of the film embedded with AgNO₃ is higher than that embedded with AgCl. In the film embedded with AgNO₃, there are actually two types of Ag⁺, Ag₂SO₄ and AgNO₃, either of which has higher solubility constant than AgCl.



Fig.6 Effect of film embedded with different Ag^+ on photocatalytic degradation ratio of methyl orange

Table 6	Antibacterial	property	of film	embedded	with	different
Ag^+						

Antibacterial ratio/%
31.0
99.0
51.5

So there would be more Ag dissolving into bacterium solution. Besides that, it is easier for AgCl to turn into elementary substance or silver oxide under light, either of which has lower solubility constant than AgCl itself.

According to the method stated at the beginning, the amount of embedding Ag was changed, and the films with 1%, 3%, 5% AgNO₃ were prepared. Fig.7 gives the degradation rate of the films embedded with different amount of Ag⁺. It is indicated that photocatalytic performance is improved with the increase of embedded Ag⁺ amount. This is because that the Ag⁺ assembling on surface forms a center to capture electrons, which could improve the separation probability of photogenerated electrons and cavity. Table 7 gives the antibacterial property of the films embedded with different amount of Ag⁺. From 1% to 3%, the more the amount of Ag embedded, the more the amount of Ag⁺ dissolving into bacterium solution. So the antibacterial rate is improved.



Fig.7 Effect of film embedded with different amount of Ag⁺ on photo-catalytic degradation ratio of methyl orange

Table 7 Antibacterial property of film embedded with different amount of Ag^+

w(AgNO ₃)/%	Antibacterial ratio/%
0	25.0
1	81.0
3	92.5
5	95.5
7	96.0

Although the amount of Ag increased from 3% to 5% and even 7%, the antibacterial rate was not obviously improved. This is because that the concentration of Ag dissolving into bacterium solution tends to be a constant.

3.7 Effect of film thickness on photocatalytic and antibacterial performance

The TiO₂ water-sol was prepared at 80 , pH=1.4, c(Sol)=0.1 mol/L and 0.2 mol/L, $w(Peptizator of HNO_3)$ =5%. Several types of ceramics with nano-TiO₂ thin film were prepared after 1, 3, 5 layers of humid film were respectively loaded and heated at 550 for 2 h.

Fig.8(a) gives the degradation ratio of films with different layers prepared by 0.1 mol/L sol. Layer increasing means that the amount and surface area of TiO_2 increase, and it would lead to the increase of electron and cavity concentration, so that the photocatalytic performance of the film is improved. Fig.8(b) gives the degradation ratio of films with different layers prepared by 0.2 mol/L sol. It is indicated that the degradation ratio increases from 1 to 3 layers but declines from 3 to 7 layers. The superposition of the network structure of TiO_2 caused by superabundant TiO_2



Fig.8 Effect of different film layers on photocatalytic degradation ratio of methyl orange: (a) 0.1 mol/L sol; (b) 0.2 mol/L sol

loaded on the glaze reduces the surface area of TiO_2 . Table 8 gives the actual degradation ratio tested at 150 min of the films prepared by 0.1 mol/L and 0.2 mol/L sol. It is indicated that when the sol concentration is high, the film with fewer layers exhibits better performance; when the sol concentration is low, the film with more layers exhibits better performance.

 Table 8 Photocatalytic properties of 0.1 mol/L sol film and 0.2 mol/L sol film (150 min)

Somula	Actual degradation ratio/%						
Sample	1 layer	3 layers	5 layers	7 layers			
0.1 mol/L sol	5.4	12.8	17.6	18.9			
0.2 mol/L sol	8.1	9.5	1.6	6.5			

According to the method stated at the beginning, 1% AgNO₃ was added into 0.1 mol/L sol to prepare Ag/TiO₂ films with 1, 3, 5 layers. Table 9 gives the antibacterial property of the films embedded with 1% AgNO₃ with different layers. With the layers increasing from 1 to 3, the amount of Ag embedded in films also increases so that its antibacterial performance is improved. But antibacterial ratio of the film with 5 and 7 layers is lower than that with 3 layers. It's because that superposition of the network structure of TiO₂ prevents the Ag⁺ in the bottom films dissolving into the bacteria solution.

Number of layer	Antibacterial ratio/%
Blank	35
1	48.5
3	76
5	71
7	72

 Table 9 Antibacterial property of film with different layers

3.8 Effect of annealing temperature on photocatalytic and antibacterial performance

The TiO₂ water-sol was prepared at 80 , pH=1.4, c(Sol)=0.1 mol/L, $w(Peptizator of HNO_3)=5\%$. Several types of ceramics with nano-TiO₂ thin film were prepared after 3 layers of humid film was loaded and heated at 350 , 450 , 550 , 650 respectively for 2 h.

Fig.9 gives XDR pattern of the films heated at different temperature. TiO_2 in the film heated at 350 begins to turn to anatase at $2\theta=25.3^{\circ}$. The amorphous phase and anatase TiO_2 coexist. The indication that there is not rutile but anatase appearing in the film at 450 and both of them coexist in the film at 550 accords with the report in Ref.[17] that TiO_2 begins to turn to rutile at 500 . With the annealing temperature approaching 650 , the amount of rutile TiO_2 increases,

and there is still some anatase TiO_2 . Because the film on the glaze is very thin, the diffraction peaks of rutile and anatase TiO_2 are weak. The zirconium salt and SiO_2 are main components of the ceramics glaze. According to Scherre Formula[18], the average diameter of TiO_2 crystal grain is 29.8 nm, and it is a nano-thin film.



Fig.9 X-ray diffraction patterns of TiO₂ thin film at different annealing temperatures

Fig.10 gives the degradation rate of the films heated at different temperature. The order of degradation rate from maximum to minimum is at 350, 450, 650 and 550

. Generally speaking, anatase TiO_2 has more active photocatalytic performance than the rutile. When the annealing temperature goes up, crystal grains of the film grow larger, its surface area reduces and adsorption capability becomes weaker. Meanwhile, the amount of the rutile increases. All of these lead to the decline of photocatalytic performance. But it could be improved as if there is a few of rutile coexsiting[19]. This is the reason why the film heated at 650 has higher degrada-



Fig.10 Effect of annealing temperature on photocatalytic degradation ratio of methyl orange

tion rate than that heated at 550 $\,$. This may be the same reason why the film with amorphous and anatase TiO_2 coexisting has more active photocatalytic performance than that with pure anatase TiO_2 .

According to the method stated at the beginning, 1% AgNO₃ was added into the sol to prepare Ag/TiO₂ films heated at different temperature.

Table 10 gives the antibacterial property of the nano-Ag/TiO₂ films heated at different temperatures. The antibacterial ratio of the film goes up with the annealing temperature rising from 100 to 350 . The film heated at 100 is not firmly attached on the glaze, but falls off easily by finger scraping. When the annealing temperature keeps on rising from 350 to 650 , AgNO₃ in the film turns into elementary substance or silver oxide and the antibacterial ratio declines.

 Table 10 Antibacterial property of film at different annealing temperature

*	
Annealing temperature/	Antibacterial ratio/%
Blank	45
100	76.9
350	90.2
450	80.0
550	77.8
650	53.8

3.9 Effect of annealing time on photocatalytic and antibacterial performance

The TiO₂ water-sol was prepared at 80 , pH=1.4, c(Sol)=0.1 mol/L, $w(Peptizator of HNO_3)=5\%$. Several types of ceramics with nano-TiO₂ thin film immobilized on glaze were prepared after 3 layers of humid film were loaded and heated for 0, 0.5, 1, 2 and 3 h respectively at 550 .

Fig.11 gives the degradation ratio of the films heated for different time. The effect of annealing time on degradation ratio is unconspicuous, but there is still a max value at 0.5 h. After crystal grains of the film grow larger, the amount of rutile also increases with the extending of annealing time. All of these lead to poor photocatalytic performance.

According to the method stated at the beginning, 1% AgNO₃ was added into the sol to prepare Ag/TiO₂ films heated for different time.

Fig.12 gives antibacterial property of the nano-Ag/TiO₂ films heated for different time. Antibacterial ratio rises within 0-2 h and keeps steady within 1-2 h, but it goes down markedly within 2-3 h. That's because more and more AgNO₃ in the film gradually turns into elementary substance or silver oxide. So good antibacterial performance film could not be obtained if



Fig.11 Effect of annealing time on photocatalytic degradation ratio of methyl orange



Fig.12 Antibacterial property of film at different annealing time

the annealing time lasts too long or too short.

3.10 Methyl-orange photocatalytic degradation kinetics of nano-Ag/TiO₂ film

The photocatalytic reaction in this study is a kind of heterogeneous reaction taking place on the solid/liquid interface and could be described by the Langmuir-Hinshelwood(L-H) equation[20–22]:

$$\frac{1}{r} = \frac{1}{kK_{\rm A}} \times \frac{1}{C_{\rm A}} + \frac{1}{k} \tag{4}$$

where K_A is the adsorption equilibrium constant of A on the TiO₂ surface, C_A is the concentration of A. 1/r has linear relationship with $1/C_A$. Besides that, according to Eqn.(4), the $\ln(C_0/C_A)$ has linear relationship with *t*, which accords with the first order equation, when A has a very low concentration and $K_A C_A \ll 1$.

Because the concentration of methyl-orange used in these experiments is about 5 mg/L, the process of its photocatalytic-degradation reaction could be considered as the first order kinetics equation, as shown in Fig.13. The first order kinetics equation is

$$\ln(C_0/C) = -0.003 \ 05 + 0.003 \ 31 t \ (R = 0.997 \ 91) \tag{5}$$



Fig.13 First order kinetics of methyl orange photocatalystdegradation

4 Conclusions

1) By optimizing the preparation process, TiO_2 water-sol prepared at 30–80 , pH 1.2–2.0, c(sol) 0.05–0.3 mol/L, $w(Peptizator of HNO_3)$ 5% would be more steady.

2) The nano-Ag/TiO₂ film of three layers with 3% AgNO₃ embedded and treated at 350 for 2 h would exhibit good performance. The elementary research on the kinetics of degradation shows that the degradation reactions are on the first order kinetics equation.

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(Edited by YANG Bing)