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# Preparation and electrochemical performance of nanosized Co<sub>3</sub>O<sub>4</sub> via hydrothermal method

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**Abstract:** The hydrotalcite-type cobalt compounds were prepared through oxidation of  $Co(OH)_2$  gel using NH<sub>4</sub>OH as precipitating agent and H<sub>2</sub>O<sub>2</sub> as oxidant. These hydrotalcite-type cobalt compounds were transformed into Co<sub>3</sub>O<sub>4</sub> through hydrothermal decomposition with nanostructural deformation. The precursor and product were characterized by Fourier-transform infrared(FT-IR) spectrum, X-ray diffractometry(XRD) and transmission electron microscopy(TEM). The electrochemical performances of as-prepared nanosized Co<sub>3</sub>O<sub>4</sub> as anode materials in lithium-ion batteries were tested by charge-discharge test in the voltage range of 0–3.0 V. The influence of morphology of Co<sub>3</sub>O<sub>4</sub> particle on the capacity and cycling performance was studied. The results show that the shape and size of the final product can be controlled by altering cobalt sources. The irregular cubic Co<sub>3</sub>O<sub>4</sub> with the average particle size of about 10 nm shows the best electrochemical performance. After 10 charge-discharge cycles, the specific charge capacity retains 555 mA·h/g.

Key words: hydrotalcite-type cobalt compounds; nanosized Co<sub>3</sub>O<sub>4</sub>; hydrothermal method; anode materials

# **1** Introduction

In recent years, Co<sub>3</sub>O<sub>4</sub> has attracted increasingly attention due to its wide applications in catalysts, gas sensors, magnetic semiconductors, negative electrodes in rechargeable lithium-ion batteries[1-6]. The performance of Co<sub>3</sub>O<sub>4</sub> in its applications such as catalysts and magnetic materials can be promising owing to the high surface area and narrow size distribution. Therefore, the synthesis of uniform Co<sub>3</sub>O<sub>4</sub> nanocrystal has been the target of material chemists. In this field, various synthesis methods have been reported, such as thermal decomposition of solid phase[7], chemical spray pyrolysis[8], and sol-gel method[9]. However, the size distribution of Co<sub>3</sub>O<sub>4</sub> nanocrystal made by the above methods is wide. Hydrothermal method[10] is an efficient technique for preparing fine oxide powers by reaction with high temperature and high pressure in solution.

In this work, the hydrotalcite-type cobalt compounds were prepared using NH<sub>4</sub>OH as precipitating

agent and  $H_2O_2$  as oxidant, and then were transformed to  $Co_3O_4$  under hydrothermal condition. The electrochemical performances of as-prepared nanosized  $Co_3O_4$ as anode materials in lithium-ion batteries were tested.

## 2 Experimental

#### 2.1 Samples preparation

All of the starting materials were in analytical grade. 15 mmol cobalt salt (Co(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O, CoSO<sub>4</sub>·7H<sub>2</sub>O, or Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O) was dissolved into deionized water containing dispersant polyethylene glycol(PEG) with relative molecular mass of about 20 000, then excessive amount NH<sub>4</sub>OH was added with electromagnetic stirring at 30 °C to form Co(OH)<sub>2</sub> gel. The pH value was monitored to 8–9. A certain volume of 30% (mass fraction) H<sub>2</sub>O<sub>2</sub> was dropped into the above suspension. Finally, all of them were transferred into a Teflon-lined stainless steel autoclave with the volume of 100 mL, and the autoclave was filled with deionized water up to 70% of the total capacity. The sealed autoclave was heated to 160 °C in 1 h and maintained for 16 h, then cooled to

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room temperature in air naturally. The black products were centrifuged and washed with deionized water and absolute ethanol for three times, respectively, then dried in a vacuum oven at 80  $^{\circ}$ C for 6 h.

#### 2.2 Samples characterization

The crystal structures of samples were identified by X-ray diffraction(XRD) in the  $2\theta$  range of  $10^{\circ}$ – $80^{\circ}$  using a Japan Rigaku D/Max–2500 X-ray diffractometer with graphite monochromatic Cu K<sub>a</sub> radiation ( $\lambda$ =0.154 056 nm). Fourier transform infrared(FT-IR) spectra were measured with Avatar 360 FT-IR spectrophotometer within a wavelength range from 4 000 cm<sup>-1</sup> to 400 cm<sup>-1</sup>. The morphology and size of the as-prepared Co<sub>3</sub>O<sub>4</sub> were observed with Model JEM–1230 transmission electron microscope(TEM).

# 2.3 Electrode preparation and electrochemical performance test

The electrode was prepared by coating the mixture of Co<sub>3</sub>O<sub>4</sub> (80%, mass fraction), acetylene black (10%) and polytetrafluoroethylene(PTFE) binder (10%) onto a 1 cm<sup>2</sup> stainless steel current collector. The electrode was dried in a vacuum oven at 80 °C and then pressed at 20 MPa. The electrochemical cell consisted of a Co<sub>3</sub>O<sub>4</sub> working electrode and a lithium foil counter electrode. They were assembled in a MBRAUN glove box under argon atmosphere with H<sub>2</sub>O and O<sub>2</sub>, in which the volume fraction of H<sub>2</sub>O and O<sub>2</sub> was less than 10<sup>-6</sup>. The electrolyte was 1 mol/L LiPF<sub>6</sub> dissolved in a mixture of ethylene carbonate(EC), dimethyl carbonate(DMC) and methyl-ethyl carbonate(EMC) with a volume ratio of 1:1:1. The cell was discharged and charged between 0.01 and 3.0 V versus Li<sup>+</sup>/Li at a rate of 0.1*C*.

### **3 Results and discussion**

Fig.1 shows the XRD patterns for the precursors, hydrotalcite-type cobalt compounds, obtained using different cobalt sources without hydrothermal treatment. All peaks shown in Fig.1 can be indexed to hydrotalcite-type cobalt compound, which is consistent with the reported data[11–14], d(003)=2d(006)=3d(009). When excessive amount NH<sub>4</sub>OH is added to the solution of cobalt salt, there forms Co(OH)<sub>2</sub> gel. After H<sub>2</sub>O<sub>2</sub> is dropped into the above suspension, some divalent cobalt cations are substituted by trivalent cobalt cations, and anion species in suspension are intercalated into the interlayer space to compensate the extra position charge possessed by the trivalent cobalt cations. This structural alternation leads to the formation of hydrotalcite-like structures.

Fig.2 shows FT-IR spectra of the precursors prepared using different cobalt sources. The broad peaks

10203040506070 $2\theta/(^{\circ})$ Fig.1 XRD patterns of hydrotalcite-type cobalt compoundsusing different cobalt sources: (a) Co(CH<sub>3</sub>COO)<sub>2</sub>; (b) CoSO<sub>4</sub>;(c) Co(NO<sub>3</sub>)<sub>2</sub>

(600)



**Fig.2** FT-IR spectra of precursors obtained using different cobalt sources: (a)  $Co(CH_3COO)_2$ ; (b)  $CoSO_4$ ; (c)  $Co(NO_3)_2$ 

at 3 395.99–3 430.77 cm<sup>-1</sup> are assigned to the stretching vibration of the O—H bond,  $v_{OH}$ , which indicates the presence of hydroxyl ions due to the metal-OH layer and/or water in the crystal, and the peaks at 1 619.42–1 654.64 cm<sup>-1</sup> are assigned to the bending modes of water. The peaks at 516.12–517.52 cm<sup>-1</sup> and 564.60–593.85 cm<sup>-1</sup> can correspond to the presence of Co—O species.

In Fig.2(a), the peaks, at around 1 560.45 cm<sup>-1</sup> and 1 382.79 cm<sup>-1</sup>, result from the asymmetric stretching and symmetric stretching mode of CH<sub>3</sub>COO<sup>-</sup>, respectively. In Fig.2(b), the peak at 1 102.39 cm<sup>-1</sup> is assigned to the asymmetric stretching mode of SO<sub>4</sub><sup>2-</sup> in the precursor. In Fig.2(c), the peak, at around 1 384.40 cm<sup>-1</sup>, belongs to the  $v_3$  vibrational mode of NO<sub>3</sub><sup>-</sup>. Based on FT-IR spectra, the hydrotalcite-type cobalt compounds formed are indicated as Co<sub>1-x</sub><sup>II</sup>Co<sub>x</sub><sup>III</sup>(OH)<sub>2-y</sub>(CH<sub>3</sub>COO)<sub>x+y</sub>, Co<sub>1-x</sub><sup>II</sup>Co<sub>x</sub><sup>III</sup>(OH)<sub>2-y</sub>(SO<sub>4</sub>)<sub>x+y</sub> and Co<sub>1-x</sub><sup>III</sup>(OH)<sub>2-y</sub>-

(a)

(b)

(c)

 $(NO_3)_{x+y}$  using Co(CH<sub>3</sub>COO)<sub>2</sub>, CoSO<sub>4</sub> and Co(NO<sub>3</sub>)<sub>2</sub> as cobalt sources, respectively.

Generally speaking, divalent metal cation hydroxides have a layered structure, while metal hydroxides having a formula of  $[M(OH)]^{x+}(A^{n-})_{x/n}$  yH<sub>2</sub>O are known as layered double hydroxides (LDH)[15]. When adding oxidant H<sub>2</sub>O<sub>2</sub> to the LDH suspension, the oxidation of  $\text{Co}^{2+}$  into  $\text{Co}^{3+}$  yields positively charged hydroxide layers  $[\text{Co}_{1-x}^{\text{II}}\text{Co}_{x}^{\text{III}}(\text{OH})_2]^{x+}$ . According to charge equilibrium, the anions such as  $CH_3COO^-$ ,  $SO_4^{2-}$ and  $NO_3^-$  are then intercalated into the interlamellar spaces. Then the hydrotalcite-type cobalt compounds are formed. Upon the hydrothermal treatment of the hydrotalcite-type hydroxide at 160 °C in the autoclave for 16 h, all the hydrotalcite-type cobalt compounds are converted into Co<sub>3</sub>O<sub>4</sub> nanoparticles.

Fig.3 shows the XRD patterns of the products obtained by the hydrothermal method. All the diffraction peaks can be indexed to a pure cubic phase of spinel  $Co_3O_4$ . Evaluated from Scherrer formula, the average particle sizes prepared with the hydrothermal method using  $Co(CH_3COO)_2$ ,  $CoSO_4$ ,  $Co(NO_3)_2$  as cobalt sources are about 18, 27 and 10 nm, respectively. No other peaks for impurities are detected.

The TEM morphologies of crystallized powders are very homogeneous with respect to particles size and shape. Fig.4(a) shows the TEM image of hydrotalcite-



**Fig.3** XRD patterns of products prepared by hydrothermal method using different cobalt sources: (a)  $Co(CH_3COO)_2$ ; (b)  $CoSO_4$ ; (c)  $Co(NO_3)_2$ 

type cobalt compound deposited using  $Co(CH_3COO)_2$  as cobalt source and  $H_2O_2$  as oxidant. The TEM images (Figs.4(b)–(d)) show that the converted products of hydrotalcite-type cobalt compounds by hydrothermal method,  $Co_3O_4$  powders, consist of monodispersive nanoparticles using  $Co(CH_3COO)_2$ ,  $CoSO_4$  and  $Co(NO_3)_2$ 



**Fig.4** TEM images of hydrotalcite-type cobalt compound (a) and nanocrystalline  $Co_3O_4$  prepared by hydrothermal method using different cobalt sources: (b)  $Co(CH_3COO)_2$ ; (c)  $CoSO_4$ ; (d)  $Co(NO_3)_2$ 

as cobalt sources, respectively. Fig.4(b) shows the cubic grains with an average edge length of 20 nm. The nanocubes are perfect and the particle size distribution is narrow. This result suggests that the spinel cobalt oxide nanocubes may be formed through a decomposing and redepositing process under hydrothermal conditions (Figs.4(a) and (b)). Fig.4(c) shows spherical morphology, with a diameter of around 30 nm. Fig.4(d) demonstrates that the average particle size is about 10 nm. The most of the nanocubes are imperfect, and their shapes become more spherical. The size of the  $Co_3O_4$  powders is generally consistent with that of the XRD analysis.

In order to obtain a discharge-charge profile of nanosized  $Co_3O_4$ , the cell was subjected to 10 cycles at 0.1*C* rate. The first discharge-charge curves for the regular cubic sample are shown in Fig.5. During the first discharge, the potential rapidly drops to a large plateau at 1.1 V, and then slowly drops to a plateau at 0.7 V. The specific discharge capacity (lithium-inserted process) in the first discharge reaches 1 380 mA·h/g and the first charge capacity(lithium-deserted process) amounts 927 mA·h/g. The irreversible capacity loss is 33% in the first cycle. The discharge-charge profiles of nanosized  $Co_3O_4$  with various shapes are uniform, but their capacity and the cycling performance are different.



Fig.5 First discharge-charge profiles of cubic  $Co_3O_4$  at 0.1C rate

The cycling performances of nanosized  $Co_3O_4$ samples with different particle morphologies are shown in Fig.6. The as-prepared  $Co_3O_4$  with regular cubic shape (see Fig.4(b)) has obvious decline in electrochemical capacity. After 10 discharge-charge cycles, the specific charge capacity decreases from 927 mA·h/g to 446 mA·h/g in the first charge process. The first and the tenth charge capacities of spherical  $Co_3O_4$  (see Fig.4(c)) are 894 mA·h/g and 378 mA·h/g, respectively. The first charge capacity of irregular cubic  $Co_3O_4$  (see Fig.4(d)) is 912 mA·h/g, and the charge capacity is retained at 555 mA·h/g after 10 cycles. It can be concluded that the electrochemical properties of  $Co_3O_4$  as anode material for lithium-ion batteries are sensitive to their particle shape, and the irregular cubic  $Co_3O_4$  has the best electrochemical property in all the as-prepared samples.



**Fig.6** Cycling performance of as-prepared  $Co_3O_4$  in charge-discharge process at 0.1C rate

# **4** Conclusions

1) The hydrotalcite-type cobalt compounds are synthesized through oxidation of  $Co(OH)_2$  gel using NH<sub>4</sub>OH as precipitating agent and H<sub>2</sub>O<sub>2</sub> as oxidant. The process that  $Co^{2+}$  is partially oxidated to  $Co^{3+}$  yields positively charged hydroxide layers,  $([Co_{1-x}^{II}Co_{x}^{III} - (OH)_2]^{x+})$ . According to charge equilibrium, the anions such as CH<sub>3</sub>COO<sup>-</sup>, SO<sub>4</sub><sup>2-</sup> and NO<sub>3</sub><sup>-</sup> are intercalated into the interlamellar spaces.

2) These hydrotalcite-type compounds are transformed into  $Co_3O_4$  through hydrothermal decomposition with nanostructural deformation. The shape and size of the final product can be controlled by altering cobalt sources.

3) The particle shape has distinct effect on electrochemical performance of  $Co_3O_4$  as anode material for lithium-ion batteries. The irregular cubic  $Co_3O_4$  shows the best electrochemical performance in all the as-prepared samples. After 10 discharge-charge cycles, the specific charge capacity retains 555 mA·h/g.

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